

TYPE APPROVAL CERTIFICATE**This is to certify:****That the Flux Cored Wire/Gas combination**with trade name
Coreweld 80-K2/C1Manufacturer
ESAB Seah Corp.
Changwon-si, Gyeongsangnam-do, Republic of Koreais found to comply with
DNV GL class programme DNVGL-CP-0069 – Type approval – Welding consumables
DNV GL rules for classification – Ships

with this approval

Grade	IV Y40M(H10)
Current	DC(+)
Approved diameter	1.2 - 1.6 mm
Positions	Flat
Remarks	Also for tandem welding for V2-4L and V4-4L. Also for fillet welding. Test temp. -60°C.

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.Issued at **Hamburg** on **2018-10-09**for **DNV GL**This Certificate is valid until **2023-10-08**.DNV GL local station: **Jinhae**Approval Engineer: **Dietmar Liebich****Thorsten Lohmann**
Head of Section

Any significant change in design or construction may render this Certificate invalid.

